



Safety Data Sheet - RotaGel Cutting Lube

acc. to 29 CFR 1910.1200 App D

Version number: GHS 2.1
Replaces version of: 2018-03-08 (GHS 1)

Revision: 2020-03-20

SECTION 1: Identification

1.1 Product identifier

Trade name **RotaGel Cutting Lube**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses
Lubricant
Lubricants, greases, release products
General use

1.3 Details of the supplier of the safety data sheet

Hougen Manufacturing, Inc.
3001 Hougen Dr
Swartz Creek, MI 48473 USA

Telephone: (810) 635-7111
Telefax: (810) 635-8277
e-mail: info@hougen.com
www.hougen.com

1.4 Emergency telephone number

Emergency information service (810) 635-7111

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Section	Hazard class	Category	Hazard class and category	Hazard Statement
A.7	reproductive toxicity	2	Repr. 2	H361d

For full text of abbreviations: see SECTION 16.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word warning

- Pictograms

GHS08



- Hazard statements

H361d Suspected of damaging the unborn child.

- Precautionary statements

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P280 Wear protective gloves/eye protection/face protection.
P308+P313 If exposed or concerned: Get medical advice/attention.
P405 Store locked up.
P501 Dispose of contents/container to industrial combustion plant.

- Hazardous ingredients for labelling Mixture of triphenylthiophosphate derivatives



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2.3 Other hazards

Special danger of slipping by leaking/spilling product.

Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.


SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Hazardous ingredients acc. to GHS				
Name of substance	Identifier	Wt%	Classification acc. to GHS	Pictograms
Mixture of triphenylthio-phosphate derivatives	CAS No 192268-65-8	< 1	Repr. 2 / H361d	

Hazardous ingredients

All ingredients are listed or exempt from listing. Not all ingredients are listed.

For full text of abbreviations: see SECTION 16.

SECTION 4: First-aid measures

4.1 Description of first- aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none



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SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advices on how to contain a spill

Covering of drains

Advices on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: Sawdust, Kieselgur (diatomite), Sand, Universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feeding stuffs.



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7.2 Conditions for safe storage, including any incompatibilities

- Storage temperature

Recommended storage temperature: 0 - 40°C

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

8.1.1 Occupational exposure limit values (Workplace Components. Hazardous combustion products. Exposure Limits)

This information is not available.

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment) Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

- Respiratory protection

In case of inadequate ventilation wear respiratory protection.

- Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	liquid (gel)
Color	blue
Odor	slight odor



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Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	not determined
Flash point	>245 °C
Evaporation rate	not determined
Flammability (solid, gas)	not relevant (fluid)
Explosive limits	not determined
Vapor pressure	<0.545 Pa at 20 °C
Density	0.8 – 0.86 g/cm ³ at 25 °C
Vapor density	this information is not available
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	not determined
Viscosity	not determined
Explosive properties	none
Oxidizing properties	none

9.2

Other information

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers



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10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known.
Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Acute toxicity

Shall not be classified as acutely toxic.

GHS of the United Nations, annex 4: May be harmful in contact with skin or if inhaled.

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitization

Shall not be classified as a respiratory or skin sensitizer.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Suspected of damaging the unborn child.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: Ecological information

12.1 Toxicity

Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Data are not available.



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12.6 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

- 14.1 UN number** not subject to transport regulations
- 14.2 UN proper shipping name** not relevant
- 14.3 Transport hazard class(es)** none
- 14.4 Packing group** not relevant
- 14.5 Environmental hazards** non-environmentally hazardous acc. to the dangerous goods regulations
- 14.6 Special precautions for user**
There is no additional information.
- 14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code**
The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT)

Not subject to transport regulations.

International Maritime Dangerous Goods Code (IMDG)

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR)

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	*	chronic (long-term) health effects may result from repeated overexposure
Health	0	no significant risk to health
Flammability	1	material that must be preheated before ignition can occur



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Physical hazard	1	material that is normally stable but can become unstable (self-react) at high temperatures and pressures. Material may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors
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Category	Rating	Description
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

Category	Degree of hazard	Description
Flammability	1	material that must be preheated before ignition can occur
Health	0	material that, under emergency conditions, would offer no hazard beyond that of ordinary combustible material
Instability	0	material that is normally stable, even under fire conditions
Special hazard		

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information, including date of preparation or last revision

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
49 CFR US DOT	49 CFR § 40 U.S. Department of Transportation
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
DGR	Dangerous Goods Regulations (see IATA/DGR)
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
MARPOL	International Convention for the Prevention of Pollution from Ships (abbr. of "Marine Pollutant")
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic
Repr.	Reproductive toxicity
RTECS	Registry of Toxic Effects of Chemical Substances (database of NIOSH with toxicological information)
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in chapter 2 and 3)

Code	Text
H361d	Suspected of damaging the unborn child.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.

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